

LEAD-FREE SOLDER BAR

New lead-free solder bar for zinc welding on all VMZINC surface finishes.



Hygiene



Safety

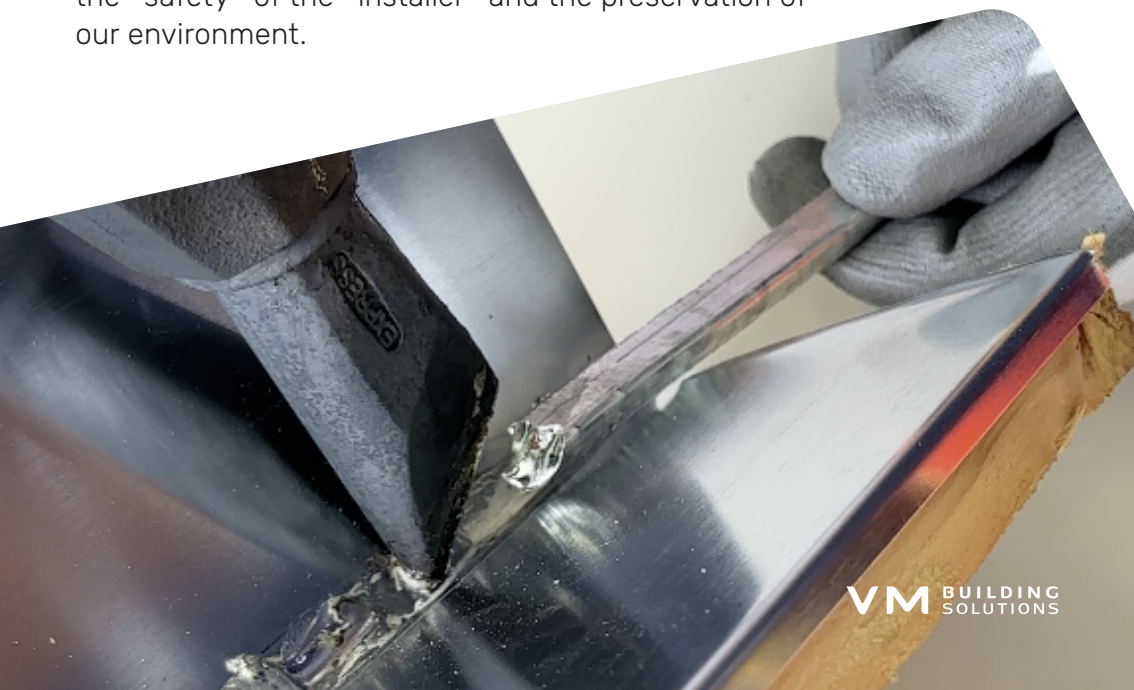


Resistance



Speed

Choosing a lead-free solder bar means investing in both the safety of the installer and the preservation of our environment.



Lead-free solder bar

The solder bar composition is 90% tin and 10% zinc, offering many benefits:

- > **Environmentally friendly:** no harmful emissions thanks to lead-free content.
- > **Reduced heating time:** thanks to tin, an excellent heat conductor, which heats rapidly.
- > **Economical:** a single layer of solder.
- > **Mechanical strength:** the soldering is reinforced by the presence of zinc in the composition of the solder bar.
- > **Service life:** the thickest solder bar on the market for prolonged use.



Reminder:

- > **Strip** the zinc beforehand
 - With Zinn7 for natural zinc and for AZENGAR®
 - Deca + Zinn7 for ANTHRA-ZINC® and QUARTZ-ZINC®
 - With a brush + Zinn7 for PIGMENTO® and lacquered zinc
- > **Heat** the soldering iron moderately
- > **Solder** progressively so that the solder penetrates perfectly between the two zinc sheets.

Reference	Designation	EAN code	Format	Quantity per box	Weight	Composition
220029217	Lead-free solder bar, pack of 30	3661587604899	10 x 10 x 10 x 450mm	30	225 g	90% Tin 10% Zinc



**Discover how to use
our new solder bar!**

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SOLUTIONS**

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